



University of Puerto Rico
Mayagüez Campus
College of Engineering
Department of Mechanical Engineering
Bachelor of Science in Mechanical Engineering



Course Syllabus

1. General Information: Alpha-numeric codification: INME 4056 Course Title: Manufacturing Processes Laboratory Number of credits: 1 Contact Period: One three-hour laboratory per week.
2. Course Description: English: Demonstrations and operation of machine-tools in modern manufacturing. Spanish: Demostración y operación de herramientas industriales en manufactura moderna.
3. Pre/Co-requisites and other requirements: Corequisite: INME 4055
4. Course Objectives: Upon successful completion, students will be able to: <ul style="list-style-type: none">• Identify, formulate, and solve metrology problems by applying principles of engineering, science, and mathematics and using precision measurement devices – micrometer, digital calipers effectively (1);• Use engineering knowledge to generate an engineering design that meet specified needs implementing Geometric Dimensioning and Tolerancing (GD&T) techniques effectively (2);• Make clear and effective technical presentations, both in terms of form as well as content, of his/her work and write clear technical reports describing his/her work (3);• Use project management tools such as Gantt charts, Pareto charts, critical path analysis, and action items for planning, prioritizing, and scheduling tasks in a design project work effectively. Work on project teams in both member and leader roles, with team members who may have different backgrounds and technical skill levels (5);• Develop and conduct appropriate experimentation in the area of industrial lathe, milling machine, and drill press, analyze and interpret data, and use engineering judgment to draw conclusions (6);• Explain basic operation of a vertical machining center and CNC machinery• Structure and implement of manufacturing processes plan from the design stage up to the fabrication of parts and/or final assemblies.• Describe how manufacturing analysis fits into the larger framework of professional engineering (4).
5. Instructional Strategies: <input type="checkbox"/> conference <input type="checkbox"/> discussion <input type="checkbox"/> computation <input checked="" type="checkbox"/> laboratory <input type="checkbox"/> seminar with formal presentation <input type="checkbox"/> seminar without formal presentation <input type="checkbox"/> workshop <input type="checkbox"/> art workshop <input type="checkbox"/> practice <input type="checkbox"/> trip <input type="checkbox"/> thesis <input type="checkbox"/> special problems <input type="checkbox"/> tutoring

research other, please specify:

6. Minimum or Required Resources Available:

Equipped machine shop (lathe, milling, drills, CNC) and consumables.

7. Course time frame and thematic outline

General Topics	Contact Hours
Introduction to the course; discuss the laboratory safety measures and organization of working groups	3
Metrology	3
GD&T	3
Lathe and tool wear	6
Milling and drilling processes	6
Computer numerical control (CNC)	6
Sheet Metal Forming	3
CAM	3
Additive Manufacturing (3D Printing)	3
Fabrication of Part (Project)	8
Test	1
Total hours: (equivalent to contact period)	45

8. Grading System

Quantifiable (letters) Not Quantifiable

9. Evaluation Strategies

	Quantity	Percent
<input checked="" type="checkbox"/> Exams	1-3	15-25
<input type="checkbox"/> Final Exam		
<input checked="" type="checkbox"/> Short Quizzes	0-10	0-50
<input checked="" type="checkbox"/> Oral Reports	0-10	0-25
<input type="checkbox"/> Monographies		
<input type="checkbox"/> Portfolio		
<input checked="" type="checkbox"/> Projects	0-1	0-25
<input type="checkbox"/> Journals		
<input checked="" type="checkbox"/> Other, specify:		
Written Reports	3-10	0-50
Attendance	1	0-25
TOTAL:		100%

10. Bibliography:

Textbook:

Rosario, Lourdes M. (2013) *InMe 4056 Laboratorio de Procesos de Manufactura, Manual de Actividades*. Mayagüez, Puerto Rico: UPR-RUM.

11. Law 51: The Comprehensive Educational Services Act for People with Disabilities:

States that after identifying with the instructor and the institution, the student with disabilities will receive reasonable accommodation in their courses and evaluations. For more information, contact the Department of Counseling and Psychological services at the Office of the Dean of Students (Office DE 21) or call 787-265-3864 or 787-832-4040 x 3772, 2040 and 3864.

12. Academic Integrity

The University of Puerto Rico promotes the highest standards of academic and scientific integrity. Article 6.2 of the UPR Students General Bylaws (Board of Trustees Certification 13, 2009-2010) states that academic dishonesty includes, but is not limited to: fraudulent actions; obtaining grades or academic degrees by false or fraudulent simulations; copying the whole or part of the academic work of another person; plagiarizing totally or partially the work of another person; copying all or part of another person answers to the questions of an oral or written exam by taking or getting someone else to take the exam on his/her behalf; as well as enabling and facilitating another person to perform the aforementioned behavior. Any of these behaviors will be subject to disciplinary action in accordance with the disciplinary procedure laid down in the UPR Students General Bylaws.—

13. Certification 06-43 of the Academic Senate

"The academic guidelines for offering online courses," defines: Traditional face-to-face courses are those that have less than 25% of the course's regular contact hours via the Internet. Therefore, a three-credit course will be considered "face to face" if, of the 45 hours of regular contact, 11 or less are taught via the Internet. According to certification 06-43 of the Academic Senate, a course may include up to 25% of its total contact hours via the Internet. The objective of this is so that all professors have this alternative in the case of any unscheduled eventuality.

14. Sexual Harassment: Certification 130-2014-2015 states:

Sexual harassment in the workplace and in the study environment is an illegal and discriminatory act and is against the best interests of the University of Puerto Rico. All persons who understand they have been subject to acts of sexual harassment at the University of Puerto Rico may file a complaint and request that the institution investigate, where necessary, and assume the corresponding action by the university authorities. If the complainant is a student, he or she must refer his or her complaint to the Office of the Student Ombudsperson or that of the Dean of Students.

Revised: February, 2019